



- NOTES:
1. ONLY IMPORTANT DIMENSIONS ARE SHOWN ON THE DRAWING.
  2. ALL GEOMETRY SHOULD CORRESPOND WITH THE CAD MODEL. GENERAL TOLERANCES HAVE TO BE APPLIED TO MISSING DIMENSIONS TAKEN FROM CAD MODEL.
  3. ASSEMBLY MUST BE FREE OF BURR AND IMPERFECTIONS THAT MIGHT AFFECT FIT OR FUNCTION.
  4. CLAMPING FORCE: 15 kN max.
  5. CLAMPING TORQUE MAX.: 50 Nm MUST NOT BE EXCEEDED.
  6. SURFACES MUST BE VISUALLY UNIFORM AND WITHOUT DAMAGES AND IMPERFECTIONS SUCH AS SCRATCHES, STAINS AND BURR.
  7. CHECK FUNCTION AND GREASE REGULARY. RECOMMENDED LUBRICANT MOLYKOTE TP42 OR SIMILAR.
  8. PARTS LIST DOCUMENT: 3B6-1045-0-P

No.	DATE	REVISION RECORD	SIGN.
-	21.03.2025.	NEW	S.S.

ISO TOL.	PROJ. EUROP.	SCALE: 1:2	DO NOT SCALE DRAWING	
	NAME: Sinko S.	SIGNATURE:	DATE: 21.03.2025.	PART NAME: MZ RISER W80 EXTENSION H120
	DESIGNED BY:			PRODUCT: MULTIZERO RISER
	CONTROL BY:			PART NUMBER: 3B6-1040-0
	APPROV. BY: Sinko S.		DATE: 21.03.2025.	DRAWING NUMBER: 3B6-1040-0-C
	MATERIAL:	WEIGHT: 4,16 kg		PROJECT NO.:
	RAW DIM.:	HEAT TREATMENT:		POSITION: -
	GENERAL TOLERANCES FOR DIMENSIONS ACC. ISO 2768-1 f			NO. OF PARTS: -
	GEOMETRICAL TOLERANCES ACC. ISO 2768-2 fH			PAPER SIZE: A2
	INDICATIONS OF FORM AND POSITION ACC. TO ISO 1101			1
	SURFACE ROUGHNESS INDICATIONS ACC. TO ISO 1302			1
	PERMISSIBLE DEVIATIONS FOR ORDER DIMENSIONS			1
	SIZE RANGE (up to 1000)			1
	LINEAR TOLERANCE			1
	ANGULAR TOLERANCE			1
	SLOPE TOLERANCE			1
	CIRCULAR RUNOUT			1
	SURFACE TEXTURE			1
	SYMBOLS			1
	DIMENSIONS			1
	TOLERANCES			1
	SURFACE ROUGHNESS			1
	INDICATIONS OF FORM AND POSITION			1
	SURFACE ROUGHNESS INDICATIONS			1
	PERMISSIBLE DEVIATIONS FOR ORDER DIMENSIONS			1
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	ANGULAR TOLERANCE			1
	SLOPE TOLERANCE			1
	CIRCULAR RUNOUT			1
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	INDICATIONS OF FORM AND POSITION			1
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