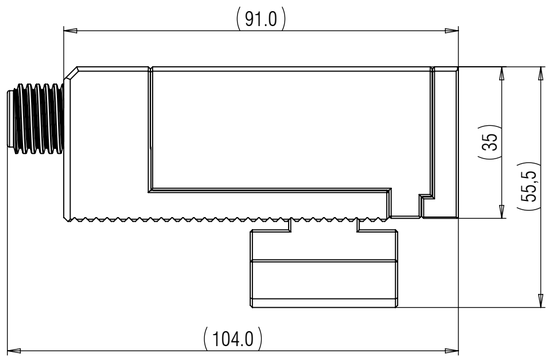
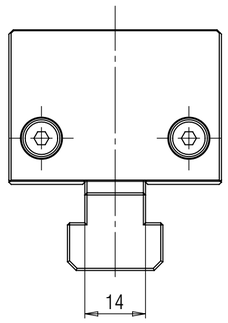
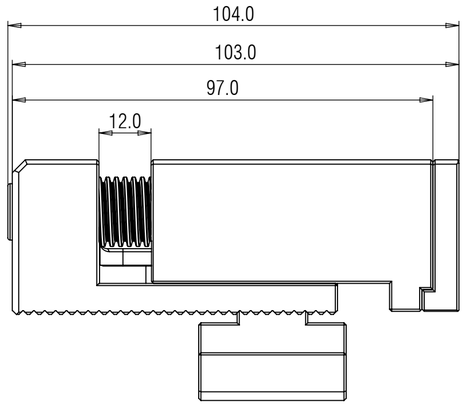
CLOSED

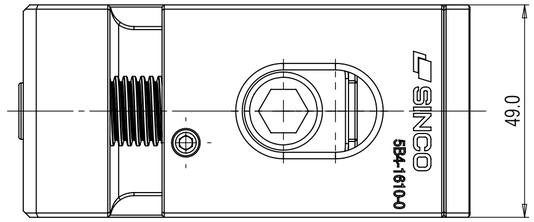


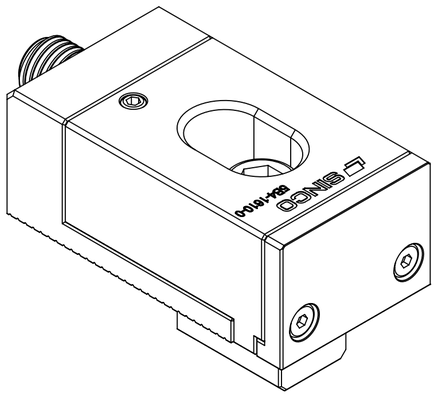
TOTAL TRAVEL: 12.0 mm
SHOWN PAD TYPE A

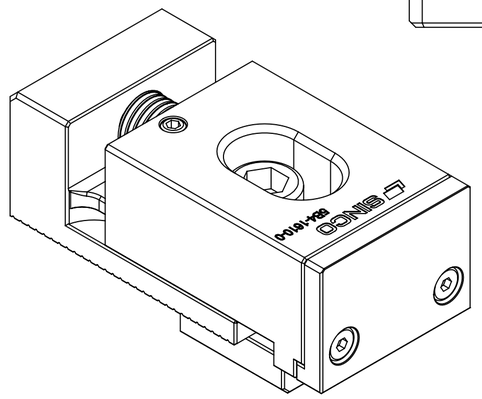


OPEN









NOTES:
1. ONLY IMPORTANT DIMENSIONS ARE SHOWN ON THE DRAWING.
2. ALL GEOMETRY SHOULD CORRESPOND WITH THE CAD MODEL. GENERAL TOLERANCES HAVE TO BE APPLIED TO MISING DIMENSIONS TAKEN FROM CAD MODEL.
3. CLAMPING TRAVEL DISTANCE: 12 mm
4. POSITIONAL ADJUSTMENT PITCH ON THE CORRESPONDING MZ RAIL: 2,5 mm
5. CLAMPING FORCE: 30 kN max.
6. CHECK FUNCTION AND GREASE REGULARY. RECOMMENDED LUBRICANT MOLYKOTE TP42 OR SIMILAR.
7. AT POSITION 4, APPLICABLE VISE JAW TYPES: A, B, F & G ON THE MOVABLE PART. ON THE STATIC PART ALL AVAILABLE TYPES OF JAWS ARE APPLICABLE.
8. PARTS LIST DOCUMENT: 5B4-1610-0-P

No.	DATE	REVISION RECORD	SIGN.
-	19.11.2025.	NEW	S.S.

ISO TOL.

	NAME:	SIGNATURE:	DATE:
PROJ. EUROP.			
DRAWN BY:	Sinko S.		19.11.2025.
DESIGNED BY:			
CONTROL. BY:			
APPROV. BY:	Sinko S.		19.11.2025.

SCALE: 1:1

MATERIAL: -
WEIGHT: 1.24 kg
RAW DIM.: -
HEAT TREATMENT: -

GENERAL TOLERANCES FOR DIMENSIONS ACC. ISO2768-1: f
GEOMETRICAL TOLERANCES ACC. ISO 2768-2: fH
INDICATIONS OF FORM AND POSITION ACC. TO ISO 1101
SURFACE ROUGHNESS INDICATIONS ACC. TO ISO 1302

PERMISSIBLE DEVIATIONS FOR LINEAR DIMENSIONS ISO 2768-1 f EXTRACT	SIZE RANGE	Up to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 315	>315 to 1000	>1000 to 2000
	LINEAR TOLERANCE	±0,05	±0,05	±0,10	±0,15	±0,30	±0,50	±0,50

DO NOT SCALE DRAWING

PART NAME: MZ RAIL VISE W50
PRODUCT: MULTIZERO RAIL VISE
PART NUMBER: 5B4-1610-0
DRAWING NUMBER: 5B4-1610-0-C

PROJECT NO.: -
POSITION: -
NO. OF PARTS: -
PAPER SIZE: A2
PAGE: 1
PAGES: 1

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